

**Amendments to the Specification**

Please amend paragraph 6, column 3, lines 56-61, to read as follows:

--The plastic frame elements 16 & 18 are then shot into the mold. As the plastic frames are molded, the metal fingers 26 on the covers 12 & 14 become embedded in the frame elements 16 & 18 so that separation of the covers 12 & 14 from the frame elements 16 & 18 cannot take place. As shown in Figure 4, the end result of the molding process is that the covers 12 & 14 have a metal surface exposed at their sides to create a grounding point 30 when bonded together. Further toward the interior of the unit, the plastic energy directors 20 & 22 are also exposed to facilitate bonding 23.--